

Figure 1 Ionic conductivity at 25°C of polymer 2 (Table 1) complexed with LiX where X = CF₃SO₃ (○) or ClO₄ (Δ). O:Li indicates the polyether oxygen to lithium ratio

viously^{14,15}. In these systems, the linkage between the silicon atom and the polyether side chain or polyether crosslink is through an oxygen atom instead of a direct silicon-carbon linkage as in this system which is more stable at higher temperatures¹⁴ and easier to shield against moisture and other sources of degradation. For these similar systems, the conductivities at 25°C are reported to be 2×10^{-4} (LiClO₄, O:Li = 24:1)¹⁴ and 7×10^{-5} S cm⁻¹ (LiClO₄, O:Li = 25:1)¹⁵. Polymethacrylates with pendant oligoethylene chains could be considered as another similar system and the conductivity at 25°C has been reported as 2×10^{-5} S cm⁻¹ (LiClO₄, O:Li = 15:1)¹⁶. In these studies of polyether network-salt complexes, a solvent such as acetonitrile or tetrahydrofuran was used to dissolve the salt into the network. The solvent was subsequently evaporated from the thin films produced. It is found that solvents and especially water are extremely difficult to remove from such complexes. Water bound to polyether oxygen sites influences the cation mobility. Further, the lithium salts are known for their ability to retain water of hydration. From n.m.r. and neutron diffraction studies¹⁷, it is concluded that small cations such as Li⁺ remain hydrated. The presence of solvents or low molecular weight plasticizers used to dissolve the salts would enhance the conductivity; possibly by as much as an order of magnitude and certainly much more in the cases of propylene carbonate¹⁸, tetraethylene glycol⁹ and crown ethers⁶.

In this study, we find that stringent drying of the polyether-siloxane polymer allows the LiCF₃SO₃ and LiClO₄ salts in anhydrous form to dissolve directly without the use of solvents. Our objective is to work with pure components which are as free of water as possible.

EXPERIMENTAL

The poly(ethylene oxide) modified poly(dimethyl-siloxane) samples were obtained from Union Carbide. The properties of the various samples are listed in Table 1. The synthesis and properties of these polymers are discussed elsewhere by Khan *et al.*¹⁹. Under a vacuum of $< 1.33 \times 10^{-3}$ Pa these liquids were stringently

freeze-dried using freeze-pump-thaw cycles. While still under vacuum the samples were transferred to an argon atmosphere where newly purchased LiClO₄ (Ventron Division, Alpha Products) or LiCF₃SO₃ (Aldrich) was dissolved directly into the liquids without a volatile solvent intermediary. The doped samples were stored in a dry atmosphere. Without this stringent drying procedure it is very much more difficult, if not impossible, to dissolve the salts in the temperature range of 70–90°C used here. Using Fourier transform infra-red and Raman spectroscopy we looked for the water bending mode at 1635 cm⁻¹ or the stretch mode in the region 3600–3700 cm⁻¹. There is no evidence of water or OH. In the region 3600–3700 cm⁻¹ the background was ~ 2 counts s⁻¹ cm in the Raman spectra. The nearest polymer modes (2900–3000 cm⁻¹) had intensities 30 times this value. Further, using ¹H n.m.r. we have been unable to detect the presence of water. We suggest our samples have a maximum of 0.01 wt% water.

The complex impedance was measured using a computer-controlled HP4274A LCR meter over a frequency range of 100–100 × 10³ Hz with an applied signal of 20 mV. Silver or stainless steel electrodes were used. The sample temperature was measured using a Platel II thermocouple. The complex impedance measurements were performed in a dry atmosphere.

RESULTS AND DISCUSSION

The ionic conductivity as a function of Li⁺ ion concentration for polymers 2 and 3 complexed with LiClO₄ and LiCF₃SO₃ are shown in Figures 1 and 2. The ionic conductivity increases more rapidly with the addition of LiClO₄ than with LiCF₃SO₃ but the maximum conductivity is higher for complexes with LiCF₃SO₃. In Figure 3 the ionic conductivities for complexes of LiCF₃SO₃ with the three polymers are shown. The maximum ionic conductivity is obtained for about the same LiCF₃SO₃ concentration for all polymers. The lower molecular weight polymer 2 complexed with LiCF₃SO₃ has a poorer conductivity than the polymer 3 complex. This is probably due to double the ethylene oxide units on polymer 3 compared to polymer 2 and to the OH terminations on polymer 3 which

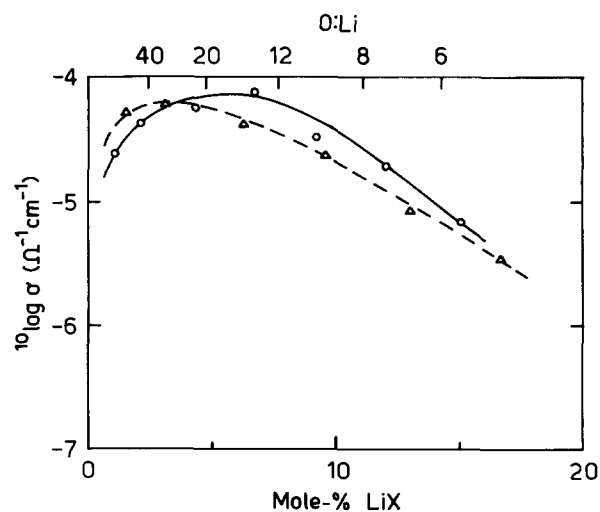


Figure 2 Ionic conductivity at 25°C of polymer 3 complexed with LiX where X = CF₃SO₃ (○) or ClO₄ (Δ)

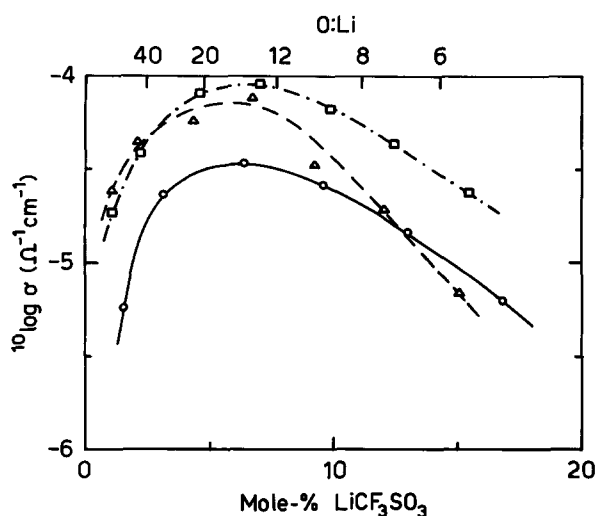


Figure 3 Ionic conductivity at 25°C of LiCF_3SO_3 complexed with polymer 1 (\square), polymer 2 (\circ) and polymer 3 (Δ)

can bind CF_3SO_3^- anions. In the polymer 3 complex the anions which bind to the OH groups would not be available for ion pairing thus contributing to a higher conductivity. In agreement with observations in other systems²⁰ the maximum conductivity is obtained for the sample containing the polymer with the lowest viscosity (Table 1). The highest conductivity at room temperature ($9 \times 10^{-5} \Omega^{-1} \text{cm}^{-1}$) was obtained for polymer 1 complexed with 7 mol% LiCF_3SO_3 (O:Li = 13.4:1).

For a styrene-polyester network incorporating 40% poly(ethylene oxide) ($M_w = 400$) conductivities of 1×10^{-5} (LiClO_4 , O:Li = 20:1) and $3 \times 10^{-5} \text{ S cm}^{-1}$ (LiClO_4 , O:Li = 50:1) at ambient temperatures have been reported²¹. For polymer 1 with about the same number of ethylene oxide units our best value for the polymer 1- LiClO_4 complex is $9.4 \times 10^{-5} \Omega^{-1} \text{cm}^{-1}$ for 6 mol% LiClO_4 (O:Li = 16:1). We conclude that the large poly(dimethylsiloxane) end groups are very effective in increasing flexibility and thus ionic conductivity.

For lithium complexes with poly(ethylene oxide) it has been found that ionic conductivity increases with increasing size of the anion, at least up to a certain limit²². Since the CF_3SO_3^- ion is larger than the ClO_4^- ion this is in agreement with the results of the present investigation. There is little difference between the polarizability of polypropylene glycol (PPG)- LiClO_4 (10:1) and PPG- LiCF_3SO_3 (10:1) complexes¹³, and thus we expect that the influence of different polarizabilities on conductivity is also small for our samples.

As has been shown from ^7Li n.m.r. studies^{23,24} the local viscosity has the greatest effect on the ionic mobility. Bulk viscosity is not as important as we see from this study where a polymer with a molecular weight of 4000 and a viscosity of $3.5 \times 10^{-4} \text{ m}^2 \text{ s}^{-1}$ (at 25°C) has a higher conductivity than a similar polymer with a molecular weight of 3000 and a viscosity of $1.0 \times 10^{-4} \text{ m}^2 \text{ s}^{-1}$ (at 25°C). When, however, the bulk viscosity is lowered by an order of magnitude at about the same weight per cent of ether oxygens then the conductivity is increased.

For amorphous materials the ionic conductivity can often be described by the Vogel-Tammann-Fulcher (VTF) equation²⁵⁻²⁷:

$$\sigma = AT^{-1/2} \exp\{-E/[k_B(T - T_0)]\} \quad (1)$$

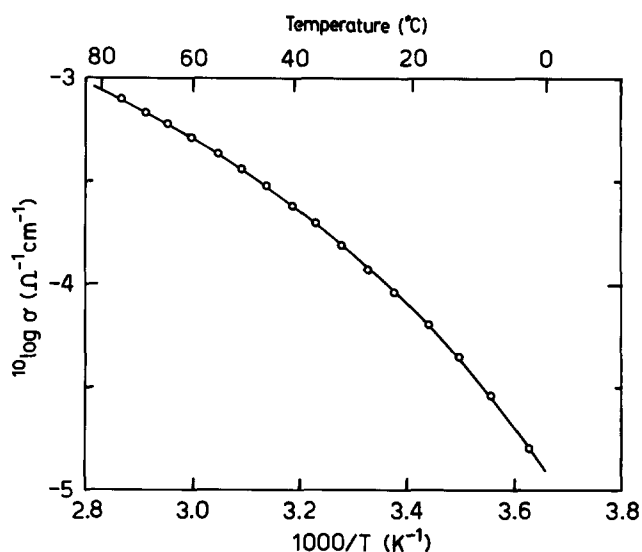


Figure 4 Temperature dependence of the ionic conductivity of polymer 1 complexed with 10 mol% LiCF_3SO_3 . The solid line shows a least squares fit to the VTF equation using fit parameters: $A = 0.69 \text{ K}^{1/2} \text{ ohm}^{-1} \text{ cm}^{-1}$, $E = 0.048 \text{ eV}$ and $T_0 = 205 \text{ K}$

where A is a pre-exponential factor, E is a pseudo-activation energy and T_0 is the ideal glass transition temperature. For polymer 1 complexed with 10 mol% LiCF_3SO_3 (O:Li = 9:1) the result of a least squares fit to the conductivity VTF equation is shown by the solid line in Figure 4.

CONCLUSIONS

Three poly(ethylene oxide) polymers terminated at one end by a large poly(dimethylsiloxane) moiety and at the other by OH or CH_3 have been complexed with LiClO_4 and LiCF_3SO_3 salts. The molecular configuration enhances the chain flexibility. Ionic conductivities have been measured for ether oxygen to Li^+ ratios of 5:1-100:1. For the low molecular weight polymer the temperature dependence of the conductivity is found to fit a VTF relationship over the range 0-70°C. It is found that the lithium salt with the larger anion has a higher conductivity. Such factors as the terminal group and the length of the ethylene oxide chains affect the conductivity; the bulk viscosity has a secondary effect. The large poly(dimethylsiloxane) end groups appear to be very effective in increasing the flexibility to give a higher conductivity than a network polymer incorporating a similar poly(ethylene oxide) chain.

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